



CERTIFICATE

A03/Z02

No. A/21-956227

Rev 00

Date

2021-05-18

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A02/Z03

INSPECTION CERTIFICATE acc to EN 10204 3.1

A06

PROCESSKONTROLL ITEMS AB  
BOX 2088  
444 02 STORA HÖGA  
SWEDEN

INSPECTION STAMP

QA-TUBE

<b>Customer References</b> <span style="float:right">A07</span> 761060/Holmgren  003-00991 ITEMS -W	<b>Customer order</b> 2021-04-29	<b>Sandvik References</b> <span style="float:right">A08</span> <b>Order No.</b> <b>Subs No.</b> <b>SMT Dispatch note</b> 569850        697595        38426/54 <b>SMT No.</b> <b>C.Code</b> 300-31492    15
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<b>Material description</b> <span style="float:right">B01/B04</span> SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING  <b>Metallurgical process</b> <span style="float:right">C70</span> Electric furnace	<b>Steel/material Designations</b> <span style="float:right">B02</span> <b>Sandvik</b> <b>AISI</b> 3R60                                    TP316/TP316L <b>EN no</b> 1.4435
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<b>Technical requirements</b> <span style="float:right">B03</span> ASTM A-213-19 AW, ASME SA-213-ED-19 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:-2015, NACE MR0103/ISO 17945-1:-2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80
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<b>EXTENT OF DELIVERY</b> <span style="float:right">B07-B13</span>								
<b>It</b>	<b>Product designation</b>	<b>Heat</b>	<b>Lot</b>	<b>Pieces</b>	<b>Kg</b>	<b>M</b>		
03	THT-3R60-20-2.5 20.00 X 2.50	559879	31771	25	164.0	150.00		
				Total	25	164.0    150.00		
<b>TEST RESULTS</b>								
<b>Chemical composition (weight%)</b>								
<b>Heat</b>	<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>P</b>	<b>S</b>	<b>Cr</b>	<b>Ni</b>	<b>Mo</b>
559879	0.018	0.39	1.53	0.035	0.009	17.20	13.15	2.64
	<b>N</b>							
559879	0.035							
<b>Chemical composition, product (weight%)</b>								
<b>Heat</b>	<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>P</b>	<b>S</b>	<b>Cr</b>	<b>Ni</b>	<b>Mo</b>
559879	0.019	0.40	1.52	0.035	0.008	17.19	13.10	2.63
	<b>N</b>							
559879	0.040							

<b>Quality assurance - Sofia Åkesson / Q-Manager</b> <span style="float:right">A05/Z02</span> MTC Service / Certificates
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**Tensile test at room temperature**

Lot	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
	Rp0.2	Rp1.0	Rm	A	2"
31771	268	303	579	56	59
	262	301	585	57	59

**Hardness test**

Lot	Min	Max
	HRB	HRB
31771	76	77

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- 100% PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E and EN ISO 3651-2A
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed at a temperature of Min 1040° C and quenched.

**Marking:**

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 AW EN 1.4435 TP316/3 16L CFA SML NDE 20.00 X 2.50 MM HT 559879 SS LOT 31771 MADE IN SWEDEN \*QA-TUBE \*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2015.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.





The certificate is produced with EDP and valid without signature.

